



Duraflap install instructions Ford Excursion Rear

Included hardware: 4- #8 x 1.25 Stainless Steel Black Oxide (SSBO) screws; 4- #10 (SSBO) washers; 4- Small u-clips; 2- 1/4-20 x 1 1/4 (SSBO) bolts; 2- 1/4" (SSBO) washers 2- (SS) flange nuts; 2- flat clips;
NOTE: Thread locker suggested to be used on all fasteners.

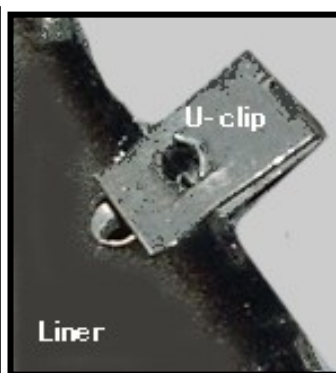
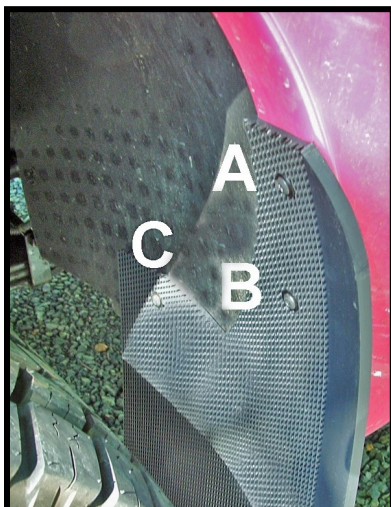
- Step 1: Unpack your new mud flaps. Smooth side is rear side. If applicable, Stainless Steel weights face rearwards.
- Step 2: Remove factory screws or bolts from fender well lip. (Points A and B)
- Step 3: Slide the U-clips over the factory holes in the fender well liner with the threaded protrusion toward the rear of the truck. You may use factory clips if they are already installed.
- Step 4: Place the mud flap with the smooth side to the rear and the textured side facing the tire. Start the first screw with a washer at hole "A" and into the U-Clip, finger tighten only.
- Step 5: Repeat step 4 at hole "B".
- Step 6: Determine where the enclosed flat clip will need to be placed on the mud flap for the bent end to grab the bottom edge of the fender well liner on the inside edge. This will be around Point C in the pictures. Then drill a hole in the mud flap at the point corresponding with the hole in the flat clip.

NOTE: Your model may have a hole in the liner at Point C. If so just use the bolt, nut and washer for attachment through that hole.

- Step 7: Attach the flat clip to the back (smooth) side of the mud flap at point C. Slide the 1/4-20 bolt with a washer through the tire side of the mud flap (side with grooves), the flat clip with the bent edge toward the mud flap and secure it with a flange nut. Leave loose for now.
- Step 8: Slip the longer end of the "FLAT CLIP" over the lower edge of the fender liner, and tighten causing the clip to grip the fender liner. Leave slightly loose for now.
- Step 9: Align the mud flap to be plumb and centered then tighten all screws and bolts.

Note: Recheck bolts and screws every three months and retighten as necessary.
Add moisture to the mud flaps every 6 months. You may use furniture polish or vinyl treatment.

IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148



EXC Rear