



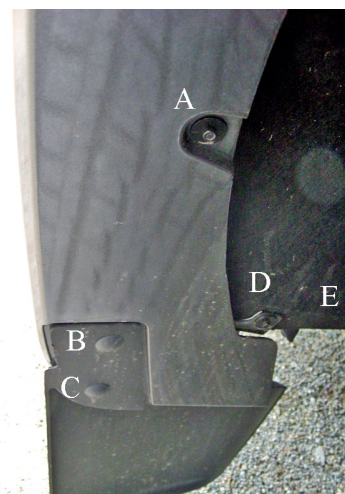
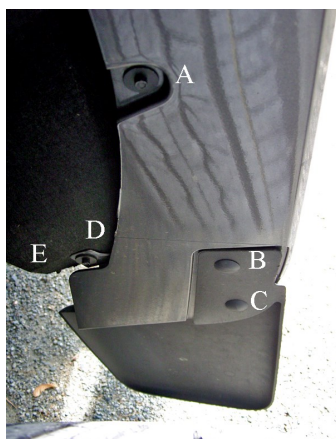
DURAFLAP INSTALL DIRECTIONS FOR FORD F450/550 FRONT Drill-less MUD FLAPS 2011—2016

Included supplies: 4- #8 x1 1/4 Stainless Steel Black Oxide (SSBO) screws; 4-(SSBO) #10 (SSBO) washers; 4- #8 Small Anodized U-Clips; 6- 1/4-20 x 1 1/4" (SSBO) Bolts; 6- 1/4" (SSBO) washers; 2- (SS) Flange Nuts; **2- Aluminum Flat Clips #10001; 2- Aluminum T-Brackets # 10027 with 2 U-clips attached**

- Step 1: Un package your new front mud flaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights facing to the rear of the truck.
- Step 2: Remove factory screws located at points **"A and D"**. Remove the plastic push pins at points **"B and C"**. Remove the factory splash guard if it is installed.
- Step 3: If you break the factory u-clips already on the fender well liner, install the supplied smaller U-Clips over the factory holes in the liner with the threaded side to the rear and the smooth side forward at points **"A and D"**.
- Step 4: Attach the flat clip to the back (smooth) side of the mud flap at point **E**. Slide the 1/4-20x1 1/4" bolt thru the washer, thru the tire side of the mud flap (side with grooves), thru the flat clip with the bent edge toward the mud flap, secure it with a flange nut.
- Note:** The fender well liner is different on the passenger side, than the drivers side, and hole **E** will be in different positions on the drivers side versus the passenger side.
- Step 5: Place the mud flap (with the smooth side to the rear) inside the fender well and start the #8 screw and washer thru the upper hole **"A"**, thru the factory hole in the fender well and into the u-clip. Leave slightly loose for now.
- Step 6: Repeat step 5 for hole **"D"** in the mud flap. Leave slightly loose for now.
- Step 7: Insert the 1 1/4" bolt thru a 1/4" washer and into points **"B and C"** on the mud flap and secure with a flange nut. Leave them slightly loose.
- NOTE:** If your hand will not fit in the pocket behind the flare to secure the flange nuts follow Steps 8 & 9.
- Step 8: Slide the aluminum T bracket behind the fender flare to line up with the factory holes at points B and C. This will position the u-clips in the correct positions for step 9.
- Step 9: Insert the 1 1/4" bolts thru the 1/4" washers and into points **"B and C"** on the mud flap and secure to the bracket behind the fender flare. Leave them slightly loose. The bracket is left in position. It is not removed.
- Step 10: Slip the bent end of the "FLAT CLIP" over the lower edge of the fender liner and tighten causing the clip to grip the fender liner firmly.
- Step 11: Align the mud flap to be plumb vertically and tighten all screws and or bolts.

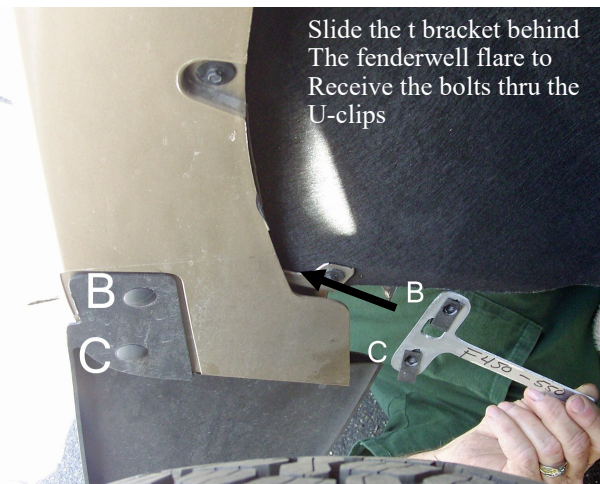
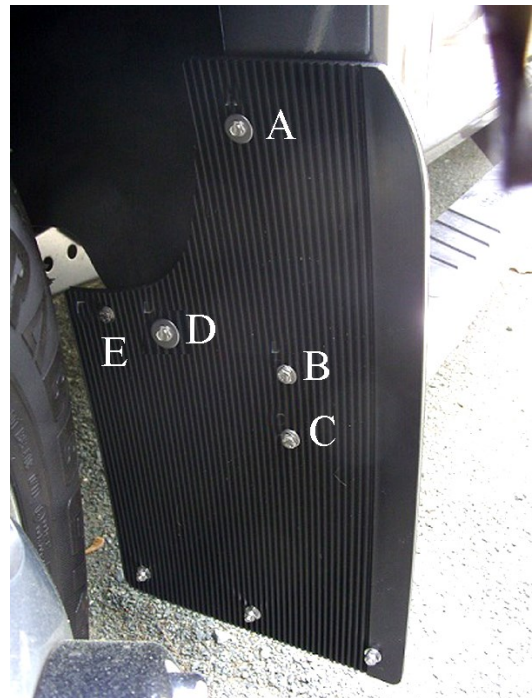
Note: Recheck bolts and screws every three months and retighten as necessary.

IF YOU HAVE ANY QUESTIONS OR CONCERNS, Please phone us at (541) 245-9148

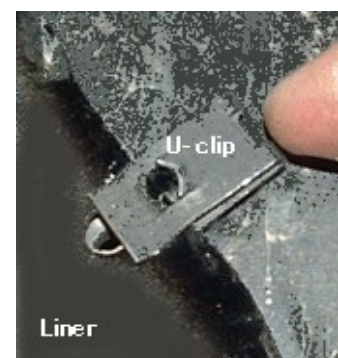
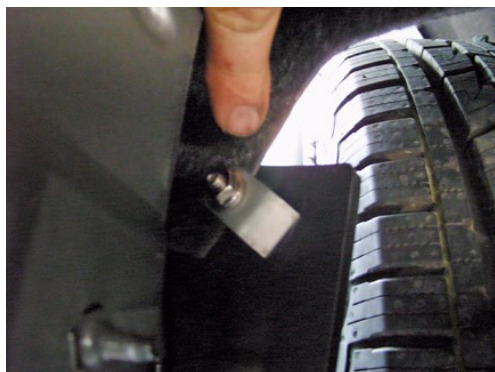


FF12 11 450, FF14 11 450,

2- Aluminum Flat Clips #10001; 2- Aluminum T-Brackets # 10027 with 2 U-clips attached



The bracket will slip BEHIND the fenderwell flare
To line up with the factory holes at points B and C



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